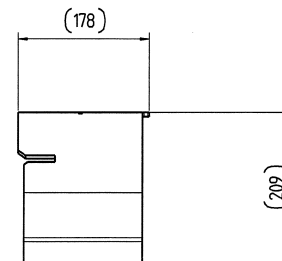
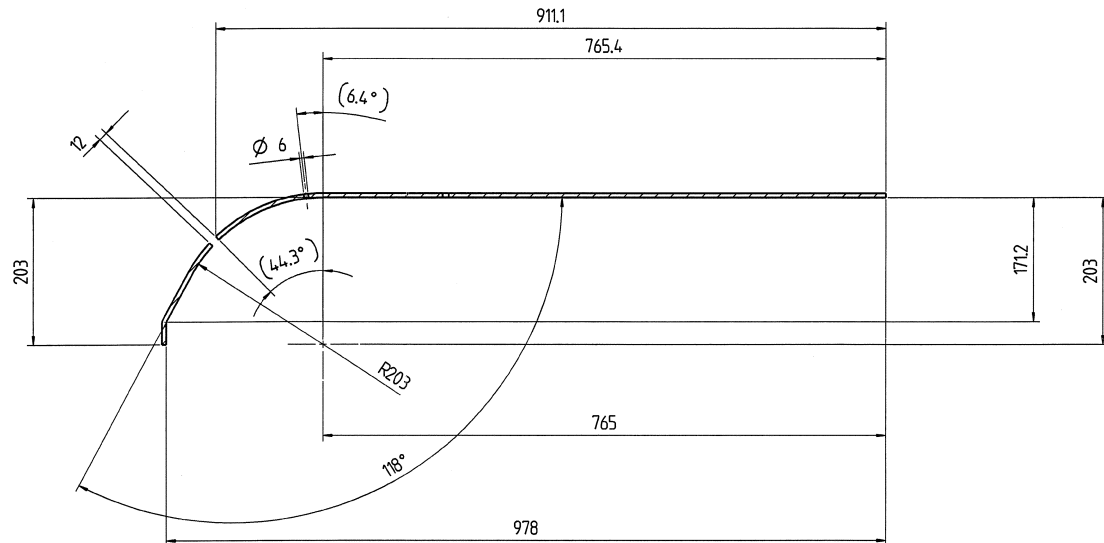
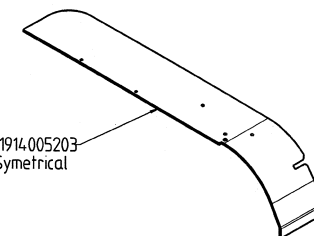


ŘEZ
Section D-D



11914.005203
Symetrical



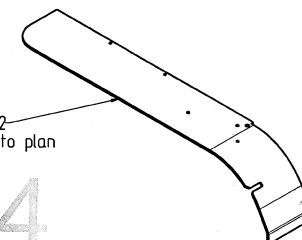
PŘEKŁAD

dn: 16-02-2015

PROVEDL/A

Handwritten signature

11914.005202
According to plan



16-02-2015
ARCHIV

4

NOTA :
- Tloušťka plechu
- Metal sheet thickness : 6 mm
- Radii without dimension : R = 2
- Bend radii : R = 6
- POLOHĚR OHYBU
- VEDLOTOURAVĚ POLOHĚRY

+12
+0.4

STAV DO DĚLÍ

OTRYSKOVÉ

NAOLEJOVAVÉ

Condition at time of delivery	
de-scaled (degree of purity)	X
SA 2 1/2 acc. ISO 8501-1)	
without burrs acc. WN 1130	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	± 0.5
± 0.5	± 0.8	± 1.0	± 1.5	± 2.0	± 0.5

First angle projection	03	Dim. 137-128	06.5 ± 0.2	162488	
General tolerance (GT) in mm	Index alteration				
Size range	Inspection dim.	Auxiliary dim.	Date	Name	Blank no:
≤ 30	≤ 120	≤ 400	≤ 1000		
GT coarse	L	1	2	3	4
	L	1	2	3	4
Lengths (L) and angle (L) ± GT	Drawn	9.10.2014	J.Fonley	Title:	assy.
Tolerance Symbols ISO 1101	Checked	17.11.2014	T.Malvert	right	wheel arch
○ roundness = 1/2a-Tol	Auth'd	17.11.2014	R.Pelletier		
□ straightness/flatness = GT	Mcheck	17.11.2014	J.LaCasse		
⊙ concentricity/run out = GT					
≡ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages: en, fr	Confidential document				
	Refer to protection notice ISO 1606				
	Repl.				
	Orig.				
	11914.005202d001				
	Approved				

11914.005202

Weight: 8.8
Scale 1:5
Sheet: 1 of 1